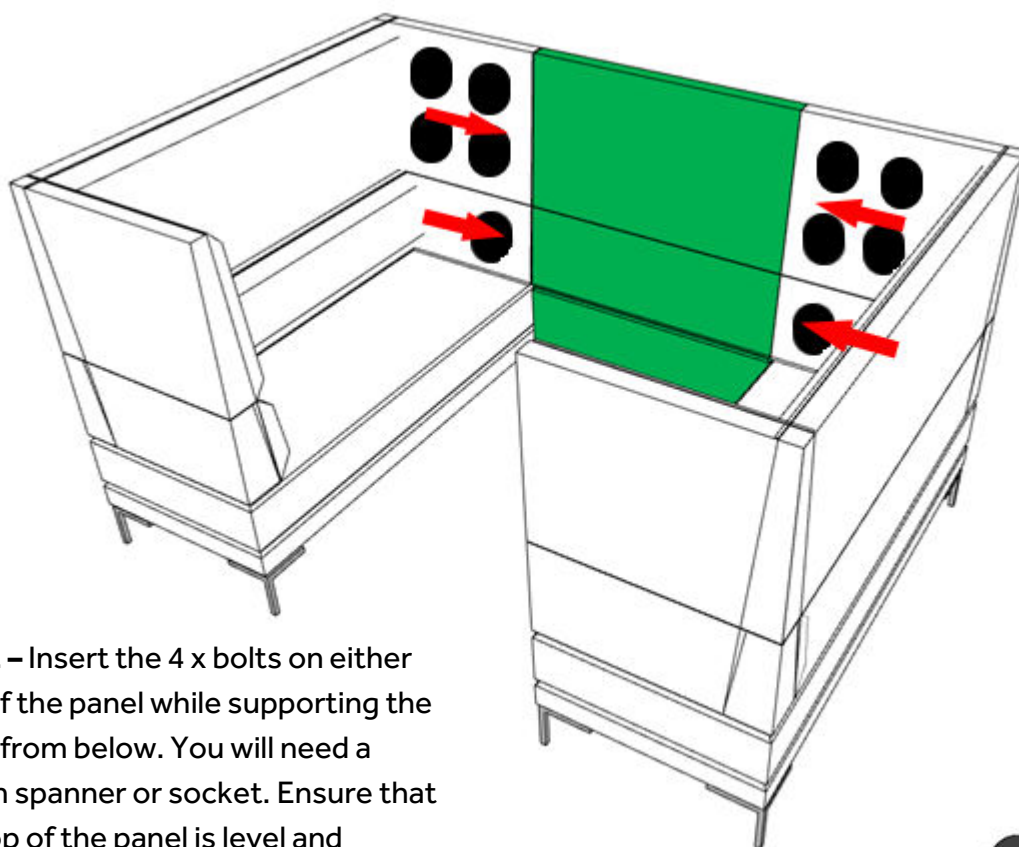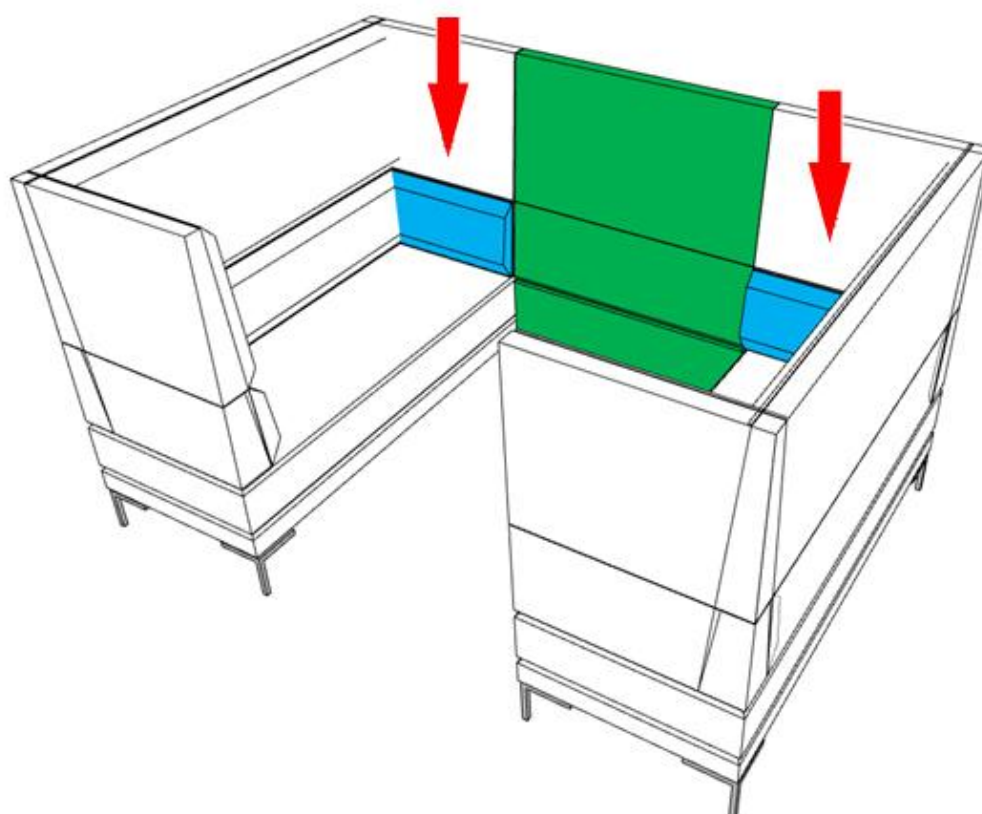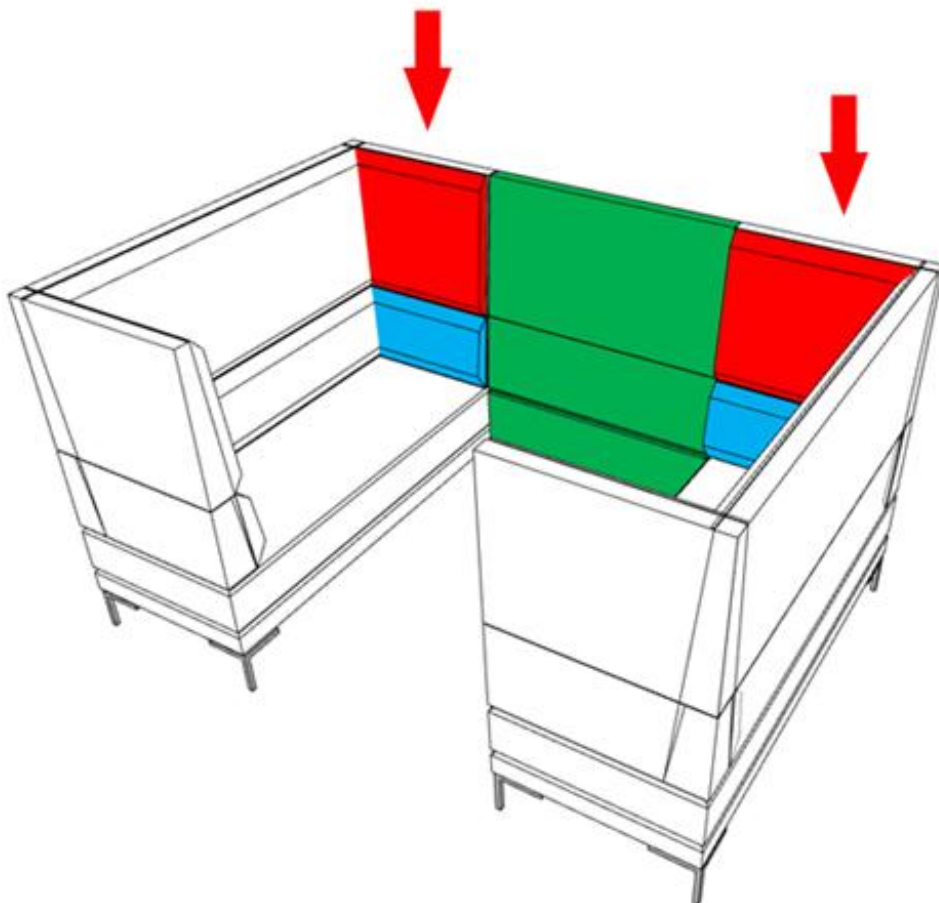# HenRay. Assembly Instructions

Step 1 – Insert the 4 x bolts on either side of the panel while supporting the panel from below. You will need a 13mm spanner or socket. Ensure that the top of the panel is level and tighten the bolts.
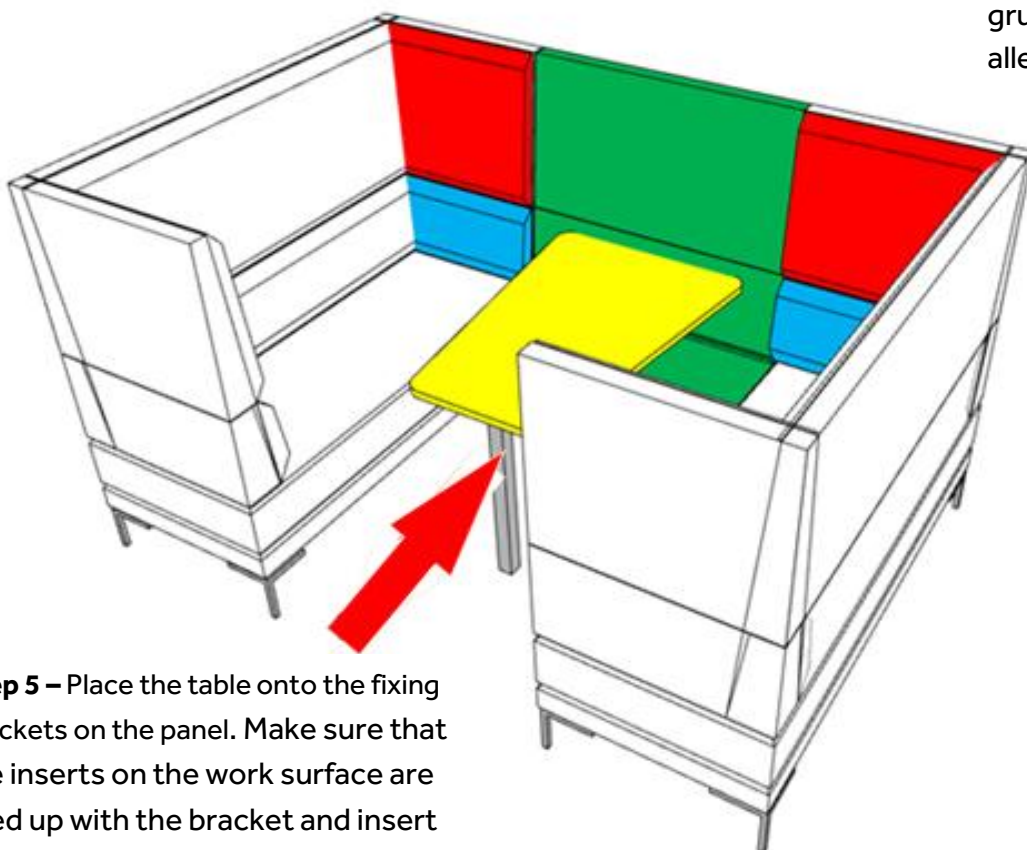

Step 2 – Insert the low back liner pads making sure that all the keyhole fixings are lined up with the bolt heads. Then apply pressure to the top of the pad to ensure the keyholes are fully engaged.

Step 3 – Insert the high back liner pads making sure that all the keyhole fixings are lined up with the bolts heads. Then apply pressure to the top of the pad to ensure the keyholes are fully engaged.

Step 4 – Attach the table leg to the fixing plate on the table and tighten the grub screw using a 5mm allen key.

Step 5 – Place the table onto the fixing brackets on the panel. Make sure that the inserts on the work surface are lined up with the bracket and insert the fixings. You will need a large phillips screwdriver (PH3).