

FourSure® 77

Design by Strand + Hvass

FACT SHEET / TECHNICAL & ENVIRONMENTAL SPECIFICATION



FourSure® 77

Design by Strand + Hvass

Product options

VARIATIONS

- Polypropylene shell
- Seat pad
- Inside upholstery
- Fully upholstered

OPTIONAL

- Armrest
- Grip hole

UPHOLSTERY

Can be upholstered in a broad range of upholstery fabrics, from our upholstery collection. Please visit our price list for further information.



SHELL COLOUR

 Ebony Black NCS S 9000-N	 Snow RAL 9010
 Anthracite RAL 7015	 Beach NCS S 2502-Y
 Pine NCS S 5005-B80G	 Olive NCS S 2040-G80Y
 Moss NCS S 5010-G70Y	 Orange NCS S 2070-Y70R
 Terracotta NCS S 4510-Y60R	 Oriental Red NCS S 1580-R
 Clay NCS S 6005-Y10R	 Jungle green NCS 4050-G40Y
 Aqua NCS S 4020-B	

FRAME COLOUR

 Mat Black RAL 7021	 Mat white RAL 9010
 Stone Grey RAL 7039	 Beach IGP 681 TA 77644 A 00
 Anthracite RAL 7024 gl.5	 Olive RAL 7042 gl. 5
 Chrome	 Orange IGP 681 TA 21349 A 00
 Pine IGP 591 TA 79407 R10	 Oriental Red IGP 581 TA 33080 A 00
 Moss IGP 591 TA 64445 R10	 Jungle green IGP 681 TA 64014 A 00
 Terracotta IGP 591 TA 83991 R10	 Aqua S4020-B IGP 581 TA 52240 A 00
 Clay IGP 591 TA 79406 R10	

Presenting the FourSure® 77, a stacking chair on castors that redefines versatility and efficiency in any setting. Its innovative design allows for swift reconfiguration, making it an ideal choice for dynamic environments. What sets it apart is the enduring comfort and timeless design of the classic FourSure® shell, creating a seamless fusion of function and aesthetics. Elevate your space with the FourSure® 77 – where adaptability meets comfort in perfect union.

Technical specifications

WEIGHT

Polypropylene shell:
6 kg.

Seat pad:
6,9 kg.

Inside upholstery:
7,3 kg.

Fully upholstered:
6,8 kg.

Polypropylene shell with
armrest: 7,5 kg.

TEST

EN 16139:2013 -L2
EN 1021 - 1:2006

STACKING QTY ON FLOOR

Without upholstery: 7 pcs.
Seat upholstery: 5 pcs.

Materials

SHELL

Polypropylene with
reinforced glass fibre
(Skin: 15%, core: 40%),
recyclable.

SHELL UPHOLSTERY

9-11 layer veneer
beechwood (12 mm).
Glue veneer:
Gasco Adhesive 1272.

FOAM & GLUE

CMHR-65H Foam and
Glue (SABA Activator 3739,
Aquabond RSD 3801 blue).

FOAM THICKNESS

Seat upholstery: 15 mm.
Inside upholstered: 15 mm.
Fully upholstered: 20/10/5
mm.

FRAME, STEEL

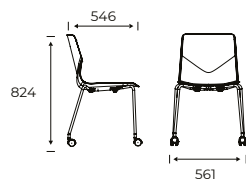
Tube: Ø16 X 2 mm, Ducol 500.
Glides (standard): PA
Lock: ABS/Pa6

UPHOLSTERY PROTECTION

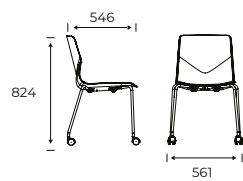
ABS

Dimensions

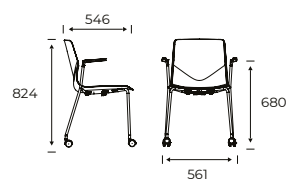
FourSure® 77, Polypropylene
shell



FourSure® 77 with seat pad



FourSure® 77, Polypropylene
shell, with armrest



Environmental data

Product environmental data can assist you in meeting the requirements for LEED, BREEAM, WELL, and SKA building certifications.

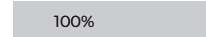
FOURSURE 77 PP SHELL



RECYCLED CONTENT



RECYCLABILITY

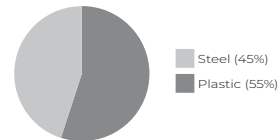


CARBON FOOTPRINT

49

Kg CO₂e per unit

MATERIAL BREAKDOWN



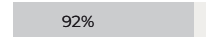
FOURSURE 77 PP SHELL SEAT PAD



RECYCLED CONTENT



RECYCLABILITY

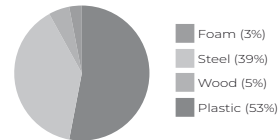


CARBON FOOTPRINT

49

Kg CO₂e per unit

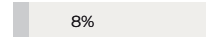
MATERIAL BREAKDOWN



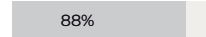
FOURSURE 77 PP SHELL INNER UPHOLSTERED



RECYCLED CONTENT



RECYCLABILITY

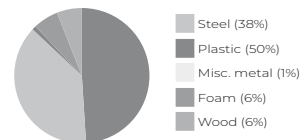


CARBON FOOTPRINT

50

Kg CO₂e per unit

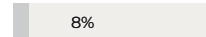
MATERIAL BREAKDOWN



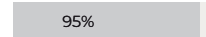
FOURSURE 77 PP SHELL FULLY UPHOLSTERED



RECYCLED CONTENT



RECYCLABILITY

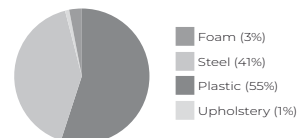


CARBON FOOTPRINT

50

Kg CO₂e per unit

MATERIAL BREAKDOWN



CARBON FOOTPRINT

The carbon footprint (CO₂e) covers the full product life cycle, cradle-to-grave. Calculations follow the Product Environmental Footprint (PEF) methodology and are obtained using the MALBAR screening tool.

UPHOLSTERY

Please note that fabric is not included in the above figures.

Quality and environment

At Ocee & Four Design, we care about sustainability. We strive to reduce our impact by producing quality furniture in a sustainable manner. Find out more about our journey on [Oceefour.com](https://oceefour.com) ↗

**COMPANY
CERTIFICATIONS**
ISO 9001
ISO 14001
FSC Chain of Custody
(License Code:
FSC-C161956) FISP Full
Membership

WARRANTY

Ocee & Four Design provides a 5-year warranty on all products within our price list. This warranty covers breakage and damage of products occurring because of deficient craftsmanship performance under normal use. The warranty shall lapse if the product shows signs of mishandling abuse or other physical damage. The warranty does not cover those parts of the product which are exposed to abrasion during use.

INSTRUCTIONS

Assembly instructions can be found at our website.

MAINTENANCE

Refer to our [Maintenance Guide](#) ↗

DISASSEMBLY & RECYCLING

Products should be disassembled and separated into their components and materials before recycling. Most products can be disassembled using hand tools. Metal parts are commonly

recycled. Powder coated frames are treated with a paint classified as not dangerous according to directive 1999/45/EF. Wood can either be recycled or incinerated. Plastic shells can be recycled. Upholstery and veneer shells are not recyclable but can be disposed of through incineration. Processes for recycling vary so check with your waste management organisation.